MFT Mainframe Configurations

Mainframes for 15-Amp Modules, 15 A Total per Slot* For use with RMT only

The configurations illustrated below provide a wide selection of space-saving zone capacities to suit almost any control application. The 5, 6, 8, and 12 slot frames use individual frame sections with a 50 A main circuit breaker. The 16 and 24 slot frames use two (2) frame sections rigidly fastened together with a 70 A main circuit breaker.

*Note: Blank panel(s) should be ordered to provide for heat dissipation and to cover unused slots in the frames.

MFT Mainframe Configuration with Standard Zone Numbering		Available MFT Mainframe Power and TC Connector Mounting Arrangements			
1-Slot		(2) Single Zone Combination Power and T/C Connector mounted on top of frame			
2-Slot	3 4 1 2	(1) 5 Zone T/C Connector mounted on rear of frame (1) 5 Zone Power Connector mounted on rear of frame			
3-Slot	4 5 6 1 2 3	(1) 8 Zone T/C Connector mounted on rear of frame (1) 8 Zone Power Connector mounted on rear of frame			
5-Slot	6 7 8 9 10 BKR 1 2 3 4 5	(1) 12 Zone T/C Connector mounted on side of frame(1) 12 Zone Power Connector mounted on side of frame			
6-Slot	7 8 9101112 BKR 1 2 3 4 5 6 🖃	(2) 8 Zone T/C Connector mounted on side of frame(1) mounted on rear cover of frame(2) 8 Zone Power Connectors (1) mounted on side of frame(1) mounted on rear cover of frame			
8-Slot	9 10 11 12 13 14 15 16 BKR 1 2 3 4 5 6 7 8 🖭	(2) 8 Zone T/C Connectors (1) mounted on side of frame (1) mounted on rear cover of frame (2) 8 Zone Power Connectors (1) mounted on side of frame (1) mounted on rear cover of frame			
12-Slot	13 14 15 16 17 18 19 20 21 22 23 24 BKR 1 2 3 4 5 6 7 8 9 10 11 12 □	 (2) 12 Zone T/C Connectors (1) mounted on side of frame (1) mounted on rear cover of frame (2) 12 Zone Power Connectors (1) mounted on side of frame (1) mounted on rear cover of frame 			
16-Slot	25 26 27 28 29 30 31 32 BKR 17 18 19 20 21 22 23 24 9 10 11 12 13 14 15 16 BKR 1 2 3 4 5 6 7 8 The state of the sta	 (4) 8 Zone T/C Connectors Mounting per frame, 2 frames stacked (1) mounted on side of frame (1) mounted on rear cover of frame (4) 8 Zone Power Connectors Mounting per frame, 2 frames stacked (1) mounted on side of frame (1) mounted on rear cover of frame 			
24-Slot	37 3839 40 41 42 43 44 45 46 47 48 BKR 25 26 27 28 29 30 31 32 33 34 35 36 13 14 15 16 17 18 19 20 21 22 23 24 BKR 1 2 3 4 5 6 7 8 9 10 11 12	 (4) 12 Zone T/C Connectors Mounting per frame, 2 frames stacked (1) mounted on side of frame (1) mounted on rear cover of frame (4) 12 Zone Power Connectors Mounting per frame, 2 frames stacked (1) mounted on side of frame (1) mounted on rear cover of frame 			

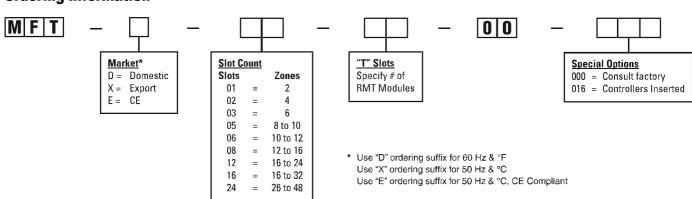


MFT Mainframes



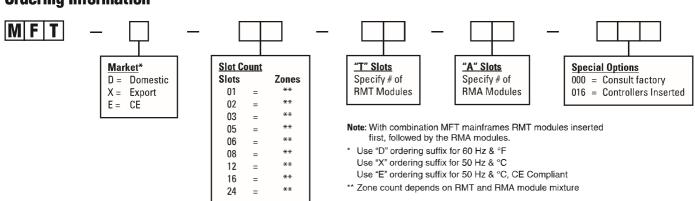
MFT Twin Zone Mainframes with all RMT Modules (15 amps max per slot)

Ordering Information



Combination MFT Twin Zone Mainframes with RMT and RMA Modules (15 amps max per RMT slot and 15 amps max per RMA slot)

Ordering Information





MFT (Twin Zone) Hot Runner Control System Components, Domestic and Export (A), CE Compliant (E)

Components

Slots	Cables		Connectors		Mold Terminal Boxes**		
	Mold Power	Thermocouple	Mold Power Input*	Thermocouple	Power Input	Thermocouple	Combination
1	2-MPTCxx	Combination Power and TC	2-CKPTIC1	Combination Power and TC			1-PTCL02TBz
2	1-MPCL05Cxxz	1-TC05Cxxz	1-PICL05z	1-MTC05z	1-PICL512TBz	1-MTC05TBz	1-PTCL05TBz
3	1-MPCL08Cxxz	1-TC08Cxxz	1-PICL08z	1-MTC08z	1-PICL512TBz	1-MTC08TBz	1-PTCL05TBz
5 & 6	1-MPCL12Cxxz	1-TC12Cxxz	1-PICL12z	1-MTC12z	1-PICL512TBz	1-MTC12TBz	1-PTCL12TBz
8	2-MPCL08Cxxz	2-TC08Cxxz	2-PICL08z	2-MTC08z	2-PICL512TBz	2-MTC08TBz	2-PTCL05TBz
12	2-MPCL12Cxxz	2-TC12Cxxz	2-PICL12z	2-MTC12z	2-PICL512TBz	2-MTC12TBz	2-PTCL12TBz
16	4-MPCL08Cxxz	4-TC08Cxxz	2-PICL12z	2-MTC12z	2-PICL512TBz	2-MTC12TBz	2-PTCL12TBz
24	4-MPCL12Cxxz	4-TC12Cxxz	4-PICL12z	4-MTC12z	4-PICL512TBz	4-MTC12TBz	4-PTCL12TBz

Note: Replace xx with Cable Length (10 = 10 ft., 20 = 20 ft.)

Replace z with Wiring (A = Domestic/Export, E = CE Complaint)



^{*} Include Crimp Connectors
**Order power input and thermocouple or combination.