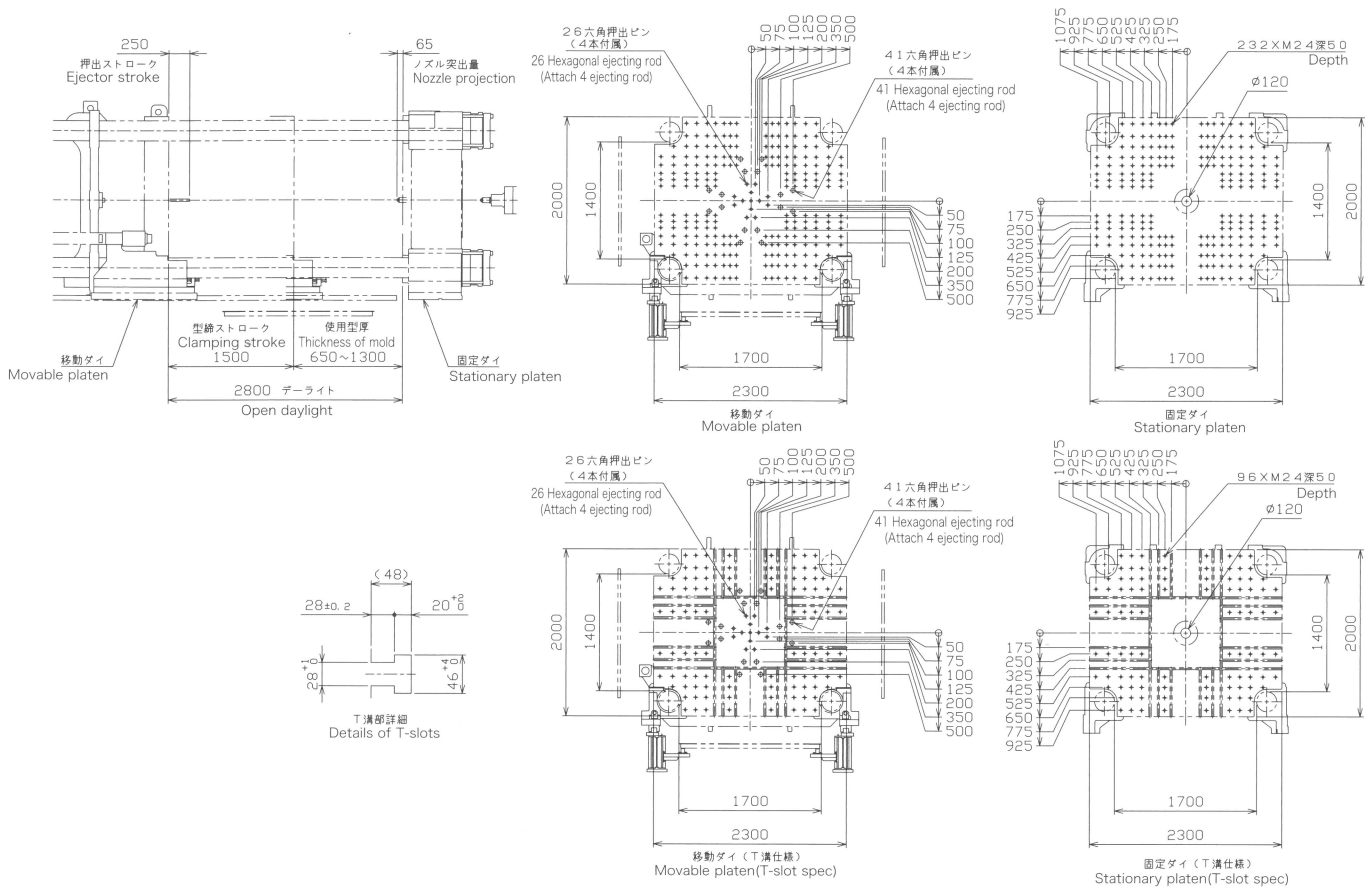


◆金型取付関係図 Mold mounting space



| 射出ユニット<br>Injection Unit | A     | B     | C     | D   | E    | F         | G    | H   | J    | K    | L    | S    | T    | U    |
|--------------------------|-------|-------|-------|-----|------|-----------|------|-----|------|------|------|------|------|------|
| 78A                      | 11799 | 12715 | 12335 | 103 | 5502 | 2359~3259 | 2846 | 388 | 1568 | 730  | 284  | 1815 | 2130 | 3408 |
| 78B                      | 12099 | 12715 | 12335 | 103 | 5802 | 2659~3559 | 2846 | 388 | 1568 | 730  | 284  | 1815 | 2130 | 3408 |
| 120A                     | 12597 | 12715 | 12348 | 90  | 6300 | 2623~3618 | 2790 | 380 | 1806 | 780  | 284  | 1815 | 2722 | 3595 |
| 120B                     | 12797 | 12715 | 12348 | 90  | 6500 | 2823~3818 | 2790 | 580 | 1806 | 780  | 284  | 1815 | 2722 | 3595 |
| 155A                     | 13077 | 13480 | 12935 | 40  | 6780 | 2865~3900 | 2780 | 162 | 2472 | 1455 | 312  | 2290 | 2551 | 3601 |
| 155B                     | 13377 | 13480 | 12935 | 40  | 7080 | 3165~4200 | 2780 | 162 | 2472 | 1455 | 312  | 2290 | 2551 | 3601 |
| 射出ユニット<br>Injection Unit | V     | W     | X     | Y   | Z    | a         | b    | c   | d    | e    | f    | g    | h    | k    |
| 78A                      | 4668  | 6265  |       | 945 | 935  | 655       | 861  | 410 | 410  | 1090 | 1258 | 2367 | 690  | 855  |
| 78B                      | 4668  | 6265  |       | 945 | 935  | 655       | 861  | 410 | 410  | 1090 | 1258 | 2367 | 690  | 855  |
| 120A                     | 4468  | 5341  | 6227  |     |      | 700       | 700  |     |      | 1240 | 1258 | 1401 | 690  | 855  |
| 120B                     | 4468  | 5341  | 6227  |     |      | 700       | 700  |     |      | 1240 | 1258 | 1401 | 690  | 855  |
| 155A                     | 4651  | 5701  | 6769  |     |      | 1455      | 1240 |     |      | 1391 | 1590 | 2018 | 656  | 1353 |
| 155B                     | 4651  | 5701  | 6769  |     |      | 1455      | 1240 |     |      | 1391 | 1590 | 2018 | 656  | 1353 |