

RMX Series - Single Zone Modular Temperature Controller with Touchscreen Display.

Athena's new Series RMX Modular Hot Runner controller is a microprocessor-based, single-zone temperature controller specifically designed for runnerless molding applications. The controller is fully self-tuning, with built-in diagnostics, and features an easy-to-use LCD operator touchscreen display for simultaneous process and set point displays and indicators for heat output, alarm, °F / °C, manual/closed loop mode, and CompuStep*.

FEATURES

- CompuStep* bake out feature removes moisture from the heater before full power is applied
- CompuCycle® feature improves response time, reduces thermal fatigue and prolongs heater life by applying AC power smoothly and continuously
- SafeChange[™] "hot swap" feature allows safe removal and replacement of modules
- Compatible with all D-M-E Company's G Series and Smart Series, ITC, Yudo, and Incoe Brand mainframes.
- Accepts Type "J" or "K" thermocouple input (menu selectable)
- Current monitoring feature displays average output current to load
- Bumpless auto/manual transfer (menu selectable)
- Built-in loop break, open, and reverse thermocouple protection
- Adjustable alarms at 30°F (17°C)
- Built-in triac safety protection
- Ground fault protection
- · Auto-tuning with adjustable proportional band and rate
- Modbus communications as standard
- CE Compliant





Fig 1. RMX Modular Controller showing single zone temperature control from touchscreen.

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ompuStep®, CompuCycle®, and Safechange™ are trade

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Ordering Information RMX — 15 — 15 — Special Options

| Market | D = Domestic | X = Export | E = CE | Consult Factory

Technical Specifications For RMX Series

Performance Specifications

Auto Control Mode **Control Accuracy**

CompuCycle® system

±0.1°F (±0.1°C) dependent on the total

thermal system

Ambient Temperature 32°F to 130°F (0°C to 55°C)

Temperature Stability

±0.5% of full scale over the ambient range of 32°F to 130°F (0°C to 55°C)

Calibration Accuracy Better than 0.2% of full scale

Power Response Time Better than 200 ms **Process Sampling** 100 ms (nominal)

CompuStep® System

Control Mode Variable stepping voltage, phase angle fired

CompuStep® System Duration

Approximately 5 min

CompuStep® System **Output Percent**

Steps approximately 4% of

input voltage

CompuStep® System Override Temperature

Error Mode Response

200°F (93°C)

a. T/C open, T/C reverse, T/C shorted and Loop Break overrides

Auto mode/CompuStep®

b. Manual mode overrides T/C open, T/C

Input Specifications

Thermocouple (T/C) Sensor

External T/C Resistance

T/C Isolation

Cold Junction Compensation

Input Type Input Impedance

Input Protection Input Amplifier Stability Input Dynamic Range

Common Mode Rejection Ratio **Power Supply**

Rejection Ratio

Type "J" or "K" grounded or ungrounded (menu selectable) Max. 100 ohms for accuracy Isolated from ground and

supply voltages Automatic, better than

0.02°F/°F (0.01°C/°C) Potentiometric 350 kohms

Fuses, diode clamp, RC filter Better than 0.05 °F/°F (0.03°C/°C) Greater than 999°F (537°C)

Greater than 100 dB

Greater than 70 dB

Startup Mode Auto Standby Manual OK





Output Specifications

Voltages 240 Vac nominal, single phase 120 Vac

available

Power Capability 15 amperes, 3600 watts @ 240 Vac

Overload Protection Triac and load use fast-blow fuses. Both

control legs are fused (ABC) Optional: High Speed Fuse (GBB)

Power Line Isolation Optically and transformer isolated from ac lines.

Isolation voltage is greater than 2500 volts.

Internal solid state triac, **Output Drive**

triggered by ac zero crossing pulses Trips at 55 mA of leakage current

Ground Fault Interupt

Controls and Indicators

Set Point Control Two buttons up or down on

touchscreen

0 to 999°F (535°C) Range

Resolution 1°F (1°C) Display - Color LCD

Top: 3-digit Bottom: 3-digit

Status Indications on LCD **Heat Output**

Alarm °F/°C Mode:

Normal (closed loop) Manual (open loop)

Standby **Boost** SoftStart Idle

Power On-Off Rocker Switch, UL, CSA,

and VDE approved

Electrical Power Specifications

Input Voltage 240 Vac +10% -15% (204 - 265 Vac)

Frequency 50 Hz ± 3 Hz, 60 Hz ± 3 Hz

DC Power Supplies Internally generated, regulated and

temperature compensated

Module Power Usage Less than 3 watts, excluding load

Typical Screen Displays









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